

Exhaust suit 80 Series HDJ80 3"

Remove original pipes. Keep original mount bolcks.



Fit dump pipe to turbo, then pipe over front chassis. Mounts as pictured. Leave bolts loose.



Fit 'over cross-member' pipe from front side (before fitting muffler). This is a tight fit!
Then attach tail pipe and mount. Leave bolts loose.



Fit muffler assembly last. Bolt and mount as pictured. Tighten all bolts and mounts.